

## DW 3000 PLUS

Unit of measurement	Pieces/Pallet	Consumption	Color/Other specifications
25 kg/sack 6.5 kg/plastic can	54 pcs/pallet 60 pcs/pallet	3-5 kg/m <sup>2</sup>	White White



### DW 3000 PLUS

Cement-based, bi-component, very flexible adhesive, for the adhesion of ceramic, gres, porcelain, etc, tiles in hard surfaces.

### CLASSIFICATION OF PRODUCT

DW 3000 PLUS is classified as C2TE S2 according to EN 12004, base C cement, 2 adhesive with high adhesive strength, T resistance to slip, E prolonged working time. According to EN 12002 it is classified as S2, high flexibility.

### CHARACTERISTICS

- For indoor and outdoor use.
- For moist and dry areas
- Improvement of working parameters
- For fixing ceramic, gres, porcelain tiles in hard surfaces.
- For fixing ceramic, gres and porcelain tiles in gypsum surface, after being treated with DW PRIMER.
- For fixing ceramic, gres and porcelain tiles on old existing tiles.
- For fixing ceramic, gres and porcelain tiles on under-floor heating.
- For fixing ceramic, gres and porcelain tiles on unstable substrates.
- For fixing ceramic, gres and porcelain tiles on unstable facades.

### AREA OF USE

DW 3000 PLUS is used for laying ceramic, gres and porcelain tiles, tiles of different dimensions on various surfaces such as: concrete, isolating coatings, cement, plaster, old tiles, etc. This product is suitable for indoor and outdoor use. DW 3000 PLUS can also be applied in deformable surfaces, such as: gypsum or wood tiles, floor with central heating, thanks to the B component which improves technical adhesive parameters.

### APPLICATION PROCEDURE

#### Preparation of the surface

Cement-based traditional supports should have a sufficient maturity time of (28 days in temperature 23°C and U.R 40%). Supports should be flat, stable and in function of intended use. The support where the

product will be applied should be clean and free of external materials, such as: paints, oils, varnishes, anti-adhesion materials. Cleaning is made mechanically or manually. Before the application of the product, the plasters should have a maturity time of at least 1 week for 1 cm of thickness. The supports should be mechanically stable, in function of intended use. The surface of the support where the product will be applied should be free of any type of external material.

### APPLICATION

For a better application of the product, and for a good and uniform spreading of it in the entire surface, it is recommended that you firstly lay the product on the support through the straight blade of the trowel, and then through its notched part. The product should be applied with a suitable trowel, depending on the type and dimensions of the tile. It is recommended that after laying the tile, you put pressure on it so that the back part of the tile gets completely saturated. Special conditions, such as: high temperatures or strong winds, sun or substrates with a high absorption of water, affect negatively the performance of the product and can even decrease significantly the spreading and correction time. To avoid these problems, it is recommended to sprinkle the support with water before the application of the adhesive, or to treat it with the liner DW PRIMER. However, in any case, before laying the tiles, it is important that you check if the adhesive has created a "skin". In such cases, you should re-spread the adhesive in order to re-activate its adhesive strength. Avoid pouring water on the adhesive which has created a "skin" (is solidified) because in such a case, an anti-adhesive layer is created. In cases of coatings and floorings in outdoor environments, especially in cases when the back part of the tile has relief, it is recommended that you spread the adhesive in the back part of the tile and also on the support, so as to avoid the creation of cavities where water can penetrate, or moisture can be created, which can cause tiles detachment or breaking.



#### TECHNICAL DATA

Form of A component	Powder
Color of A component	White
Form of B component	Liquid
Color of B component	White
Density	1550 gr/L
Pot life	4 hours
Temperature of application	+5°C up to +35°C
Open time EN 1346	≥ 30 minutes
Correction time	≥ 45 minutes
Slip	≤ 0,5 mm
Deformability	≥ 5 mm
Adhesion strength	
- After water immersion	≥ 1.0N/mm <sup>2</sup>
- After freeze-thaw cycles	≥ 1,0 N/mm <sup>2</sup>
- After heating	≥ 1,0 N/mm <sup>2</sup>
- After normal condition	≥ 1,0 N/mm <sup>2</sup>



#### CONSUMPTION

Depending on the used trowel	
Notch of trowel (mm)	Consumption (Kg/m <sup>2</sup> )
4 mm	2.0 Kg/m <sup>2</sup>
6 mm	2.7 Kg/m <sup>2</sup>
8 mm	3.3 Kg/m <sup>2</sup>
10 mm	4,0 Kg/m <sup>2</sup>

#### PACKAGING

DW 3000 PLUS is supplied in paper bags of 25 kg A component and in plastic cans of 6.75kg B component.

#### SHELF-LIFE - STORAGE

12 months, if preserved in normal environment and in its original packaging, protected by direct exposure to sun and frost.